



## SERVICE BULLETIN

Bulletin No. MC 75-10  
Date May 12, 1975  
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**MODIFIED OIL PUMP DRIVE GEAR**  
SUBJECT: GT 185  
Affected Models: GT 185-25638  
Effective Engine No.:  
Reference:

Read & Initial

Manager

Parts

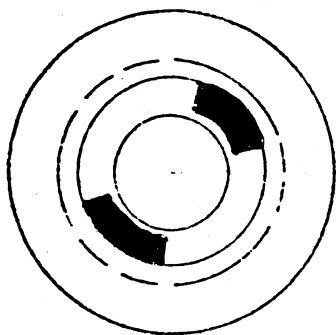
Service

### PROBLEM:

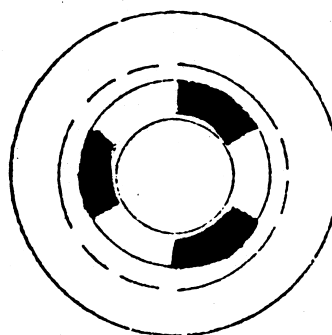
We have received reports of broken GT 185 oil pump drive gears.

### MODIFICATION:

To increase the durability of the oil pump drive gear, the number of engagement dogs have been increased from 2 to 3.



OLD STYLE WITH  
TWO ENGAGEMENT DOGS



NEW STYLE WITH  
THREE ENGAGEMENT DOGS

In conjunction with the oil pump drive gear modification, it was also required to increase the number of kick starter drive gear engagement dogs from 2 to 3.

### PARTS:

The new style parts are now available from Suzuki Canada's Parts Department and the part numbers are listed below.

<u>DESCRIPTION</u>	<u>OLD PART NO.</u>	<u>NEW PART NO.</u>
Oil pump drive gear	16321-36100	16321-36101
Kick Starter Drive Gear	26240-36000	26240-36001

INTERCHANGEABILITY:

Neither of the modified gears are interchangeable separately with the old style parts. The modified gears must be installed together, as a set.

APPLICATION:

The new style oil pump drive gear and kick starter drive gear have been installed on and after Engine Number GT185-25638.

*Chuck Knight*

C.B. Knight,  
Service Manager