

SUZUKI

TWO STROKE

Service Bulletin

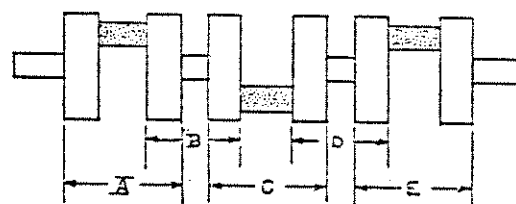
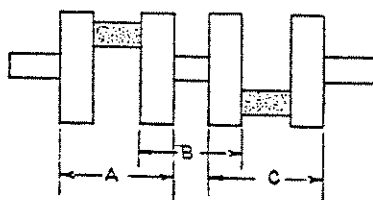
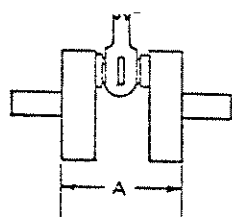
Bulletin No.: SPECIFICATION-7
 Date: Oct. 10, 1975
 Read and Initial _____
 Manager _____
 Parts Mgr. _____
 Service Mgr. _____
 Mechanics _____

Subject: CRANKSHAFT DIMENSIONS
 UPDATED July 13, 1979

UPDATED

NOTICE:

This bulletin provides crankshaft dimensions essential to check whenever installing a new or rebuilt crankshaft in a Suzuki motorcycle.



MODEL	A	B	C	D	
TM/TS75	50.0				
RV90	50.0				
A100	50.0				
TC/TS100	47.5				
TM100/RM100	56.0				
RV/TC/TS125	56.0				
RM/TM125	56.0				
GT185	50.0	82.5	50.0		
TC/TS185	56.0				
GT250	57.0	97.0	57.0		
RL/RM/TM/TS250	60.0				
RM370	70.0				
GT380	50.0	97.0	50.0	97.0	50.0
TM/TS400	70.0				
T500/GT500	66.0	101.0	66.0		
GT550	56.0	107.0	56.0	107.0	56.0
GT750 Late Style	66.0	91.0	66.0	119.0	66.0
*GT750 Early Style	66.0	93.0	66.0	121.0	66.0

All dimensions are in millimeters.
 Tolerance: $\pm 0.1\text{mm}$

(cont.)

MODEL	A
TS100N	56.0
TS125N	56.0
TS185N	56.0
TS250N	60.0
RM50N	40.0
RM60N	40.0
RM80N	40.0
RM100N	52.0
RM125N	52.0
RM250N	58.0
RM400N	70.0
PE175N	56.0
PE250N	60.0
DS100N	56.0
DS125N	56.0
DS185N	56.0
DS80N	40.0
OR50N	40.0
FZ50N	40.0
JR50N	32.0

All dimensions are in millimeters.
Tolerance: $\pm$ 0.1mm

TECHNICAL SERVICE DEPARTMENT
U.S. SUZUKI MOTOR CORPORATION

