

**SUZUKI****(2-Stroke)**

Service Bulletin

Bulletin No: General-25
Date: June 24, 1977

Read and Initial

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Subject: BOLT HEAD SYMBOLS**NOTICE:**

In the past, hex head bolts used in Suzuki motorcycles were either an ordinary style bolt (plain head), or a special bolt ("S" head). The "S" symbol indicates that a special heat treatment had been applied to the bolt and its tensile strength is much higher than that of an ordinary bolt (plain hex head).

The "S" symbol is now being changed to a "7" symbol embossed on the top of the head. The ordinary strength bolt now has a "4" embossed on its head.

Listed below is a general guide for torque values by bolt size.

TORQUE SPECIFICATIONS

BOLT DIA. (MM)	ORDINARY STRENGTH BOLT		HIGH STRENGTH BOLT	
	KG-CM	LB-FT	KG-CM	LB-FT
5	20- 30	1.4- 2.2	30- 50	2.2- 3.6
6	40- 60	2.9- 4.3	60- 90	4.3- 6.5
8	90-120	6.5- 8.7	150-200	10.8-14.5
10	200-250	14.5-18.1	300-370	21.7-26.8
12	350-400	25.3-29.0	500-650	36.2-47.0

The part number prefixes of the new style bolts are; "01000" series for the ordinary bolt, and "09000" series for the special bolt.

U.S. SUZUKI
TECHNICAL SERVICE DEPARTMENT

