



SUZUKI

TWO STROKE

Service Bulletin

ALL MODELS

Bulletin No.: GENERAL #30
Date: May 23, 1980
Read and Initial
Manager _____
Parts Mgr. _____
Service Mgr. _____
Mechanics _____

SUBJECT: SUZUKI DEALERS' ASSEMBLY &
PRE-DELIVERY SERVICE OBLIGATIONS

IMPORTANT - REVISED

Proper assembly and servicing of new motorcycles is vitally important to ensure customer satisfaction and safety.

An error or oversight during assembly or service of a new motorcycle can result in faulty operation, damage to the machine, or even in injury to the rider.

For these reasons, it is mandatory that each and every new Suzuki motorcycle in your dealership be assembled and serviced in accordance with the instructions in the Suzuki Assembly and Pre-Delivery Service Guides, Assembly Bulletins, and Service Bulletins and that a Certification of Vehicle Pre-Delivery form be properly completed and put in your files BEFORE any new Suzuki motorcycle is displayed for sale. This includes RM and PE models.

These procedures are designed to protect you against product liability claims and ensures each Suzuki customer of a safe, reliable, properly operating motorcycle. You cannot safely assume that uncompleted or improperly completed set-up work will be corrected when a motorcycle is sold. Work initially omitted, tends to be omitted upon delivery to a retail customer.

Proper assembly, pre-delivery servicing and completion of the pre-delivery form is so important that Suzuki policy requires your compliance in these matters. Warranty consideration can be denied on a set-up related failure for which a Certification of Vehicle Pre-Delivery form has not been completed and filed. Your set-up obligations are the same for motorcycles prepared by a set-up company.

This form can be used as a service sales tool and can prevent customer "come-backs." The customer and dealer signatures, as well as proper explanation of each item on the form, are extremely important. The form shows completeness of motorcycle preparation and can serve as a means of identifying errors and dealing with, or even preventing, customer complaints.

The attached Certification of Vehicle Pre-Delivery form is designed for general application to all models. Refer to the assembly guide and service bulletins for detailed information for each individual model.

NOTE: With the exception of battery, fuel, oil, and tool kit, no item shown on the Certification of Vehicle Pre-Delivery may be deferred.

All batteries should be serviced and charged according to the manufacturer's instructions and installed at the time of sale.

Adherence to these requirements will help ensure customer satisfaction and safety.

TECHNICAL SERVICE DEPARTMENT
U. S. SUZUKI MOTOR CORPORATION





Certification Of Vehicle Pre-Delivery

NEW AND USED MOTORCYCLES

YEAR _____

FRAME NO. _____

KEY NUMBER _____

MODEL _____

ENGINE NO. _____

MILEAGE _____

ENGINE AND TRANSMISSION

- ☐ Injection Oil Level Fill/Check Vent
- * ☐ Transmission Oil Level Drain/Refill
- * ☐ Engine Sump Oil Level Drain/Refill
- * ☐ Secondary Drive Gearbox Oil Level Drain/Refill
- * ☐ Final Drive Oil Level Drain/Refill
- * ☐ Injector Oil Pump Prime/Adjust

- * ☐ Fuel/Oil Premix Ratio Oil Type
- ☐ Gas Tank Drain/Refill
- ☐ Spark Plug Type/Gap/Torque
- * ☐ Points Clean/Adjust
- ☐ Ignition Timing Check/Adjust
- ☐ Ignition Timing Advance/Retard

- ☐ Carburetor Cable(s) Check/Adjust
- * ☐ Choke Cable(s) Check/Adjust
- * ☐ Carburetor Idle Mixture Check/Adjust (Pre-Emission Controlled Models Only)
- * ☐ Compression Release Check/Adjust
- ☐ Idle RPM Check/Adjust

CHASSIS

- ☐ Clutch Cable Check/Adjust
- * ☐ Disc Brake(s) Clean/Bleed
- ☐ Brake(s) Front/Rear Adjust
- ☐ Tire Pressure Check/Adjust
- * ☐ Spokes Check/Adjust
- * ☐ Drive Chain Lubricate/Adjust

- ☐ Lubrication All Necessary Points
- * ☐ Battery Open Vent/Fill/Charge
- ☐ Vent Tube Location & Attachment
- ☐ Wiring and Cable Routing/Retainers
- ☐ Wiring Connectors Clean/Tight
- * ☐ Front Fork Air Pressure/Spring Preload Damping Position

- * ☐ Shocks Spring Preload/Damping Position
- ☐ Tighten All Nuts and Bolts (Torque those listed in pre-delivery manual)
- ☐ Cotter Pins, Fasteners Check
- ☐ Wash & Polish

INSPECTIONS

- * ☐ Coolant Level
- * ☐ Brake Fluid Level Front/Rear
- ☐ Paint & Chrome
- ☐ Upholstery
- ☐ Electrical System
- * ☐ Tail and Stop Light Front/Rear

- * ☐ Turn Signals and Indicator Light (Buzzer, Auto Cancellor)
- * ☐ Headlight High/Low Beam Adjust
- * ☐ Instrument Lights
- * ☐ Gear Position Indicator
- * ☐ Oil Pressure Light
- * ☐ Check Panel

- * ☐ High Beam Indicator Light
- * ☐ Neutral Light
- * ☐ Horn(s)
- * ☐ Starter
- * ☐ Starter/Clutch Safety Switch
- * ☐ Fuel Gauge Operation
- ☐ Engine Stop Switch Operation

ROAD TEST INSPECTION

- ☐ Engine Starting/Acceleration/Smoothness/Noise
- ☐ Transmission Operation/Noise
- * ☐ Driveline/Driveshaft Operation/Noise
- ☐ Clutch Operation/Noise
- ☐ Brake Operation Front/Rear Operation/Noise
- ☐ Steering Stability/Tracking/Bearing Smoothness

- ☐ Suspension Operation Front/Rear
- ☐ Control Cables Operation/Proper Return
- ☐ Leakage Fuel/Oil/Exhaust
- * ☐ Speedometer and Odometer Operation
- * ☐ Temperature Gauge Operation
- * ☐ Turn Signal Buzzer/Auto Cancellor

CUSTOMER DELIVERY

- * ☐ Owners Manual Explanation/Periodic Maintenance Responsibilities Pre-ride Inspection
- * ☐ Warranty Policy Explanation/Limits/Requirements
- * ☐ Emission System Warranty Policy Explanation/Limits
- ☐ Fuse Spares/Location of Fuse Block
- ☐ Tool Kit Location *Air Fork Pressure Gauge

- * ☐ Mirrors Install/Position
- ☐ Controls Location/Function/Adjust to Rider
- ☐ Road Test
- ☐ Visual Inspection
- * ☐ Keys
- ☐ Sales Registration Card
- * ☐ Temporary Warranty Card or Imprint on Warranty Policy

I certify that pre-delivery inspection and service have been performed on this vehicle in accordance with the instructions issued by U.S. Suzuki Motor Corporation, detailed in the Assembly and Pre-Delivery Service Guide and Emission Control Program Manual.

- ☐ I have reviewed and understand the Suzuki warranty policy (ies). I have visually inspected the motorcycle and it meets with my satisfaction.
- ☐ I have road tested the motorcycle and it meets with my satisfaction.
- ☐ I choose not to test ride the motorcycle before accepting delivery.

DEALERSHIP NAME _____

CUSTOMER NAME _____

DEALER NUMBER _____

ADDRESS _____

SERVICED BY _____

DATE _____ 19__

CUSTOMER SIGNATURE _____

DATE _____ 19__

SELLING DEALER'S SIGNATURE _____

COMMENTS _____







SUZUKI

TWO STROKE

Service Bulletin

MODEL: ALL MODELS

Bulletin No.: GEN #32

Date: 4/3/80
Read and Initial

Manager _____

Parts Mgr. _____

Service Mgr. _____

Mechanics _____

SUBJECT: NEW SEALANT, SUZUKI BOND NO. 1201

This bulletin is to notify your service and parts personnel of a new, improved sealant.

The new sealant is of the silicone type and is highly resistant to extreme heat and cold, thus providing a superior sealing capability over a wide range of temperature (-60° to +260° C).

PARTS INFORMATION:

The new sealant is Suzuki Bond #1201, P/N #99104-31100. This new sealant replaces Suzuki Bond #4, P/N #99000-31030, which is no longer available.

If your dealership currently has Suzuki Bond #4 on order, you will be shipped Suzuki Bond #1201 automatically. The cost of Suzuki Bond #1201 is \$7.28 dealer net per 100 gram tube.

NOTE: This is the same size tube as Suzuki Bond #4.

APPLICATION:

Suzuki Bond #1201 can be used in applications where Suzuki Bond #4 was formerly used, i.e., crankcase mating surface of all models except SP/DR370/400, which are painted black and utilize Suzuki Bond #1211 as a sealant. Suzuki Bond #1201 should be used on EN400 engines which are not painted.

When using Bond #1201, thoroughly clean all mating surfaces being sure they are free of all moisture, grease, etc. and apply an even coat of the sealant. Curing time is approximately 10 minutes after contact with the air.

Please notify your service and parts personnel of this new sealant.

TECHNICAL SERVICE DEPARTMENT
U. S. SUZUKI MOTOR CORPORATION







SUZUKI

TWO STROKE

Service Bulletin

Bulletin No.: GEN-33

Date: 5-1-81
Read and Initial

Manager _____

Parts Mgr. _____

Service Mgr. _____

Mechanics _____

SUBJECT: DISC BRAKE GREASE APPLICATION

Since the original introduction of the two types of Suzuki disc brake grease, there has been a change in their names and the recommended application. Both types of grease are totally different, and each should be utilized as specified in this bulletin.

Listed below are the two types of disc brake grease and their recommended application.

PARTS INFORMATION:

DESCRIPTION	PART NUMBER
Suzuki Silicone Grease	99000-25100
Suzuki P. B. C. Grease	99000-25110

1. Suzuki Silicone Grease: (P/N 99000-25100) For use on the disc brake caliper axles to maintain free and smooth movement of the caliper.
2. Suzuki P. B. C. Grease: (P/N 99000-25110) For use on the back of the disc brake pads to insulate the brake pad from the caliper piston. This grease helps to eliminate the squealing noise sometimes associated with disc brakes.

NOTE: This grease application pertains to the round brake pads only. The rectangular pads found on the rear disc brakes of GS motorcycles DO NOT require the use of this grease.

Please insure that your service and parts personnel are familiar with this information.

TECHNICAL SERVICE DEPARTMENT
U. S. SUZUKI MOTOR CORPORATION



