



# SERVICE BULLETIN

RADCO SALES LTD. — TECHNICAL SERVICE

SUBJECT: IDENTIFICATION OF MASTER CYLINDERS

Affected Models: Disc Brake Models

Effective Engine No.: \_\_\_\_\_

Reference: \_\_\_\_\_

Bulletin No. 134

Date May 21/73

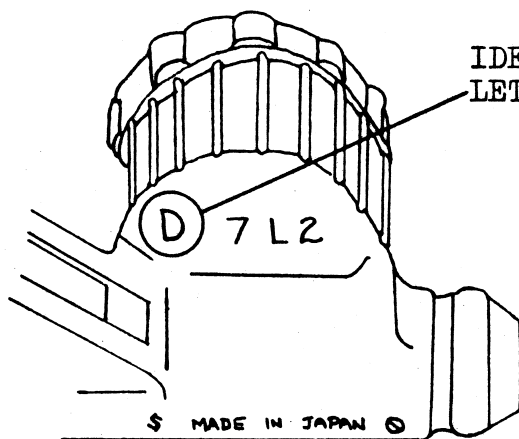
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## IDENTIFICATION OF MASTER CYLINDERS

On Suzuki motorcycles equipped with the hydraulic disc brake system, there are two types: one is single disc (GT250K GT380K GT550K) and the other is a double disc system (GT750K).

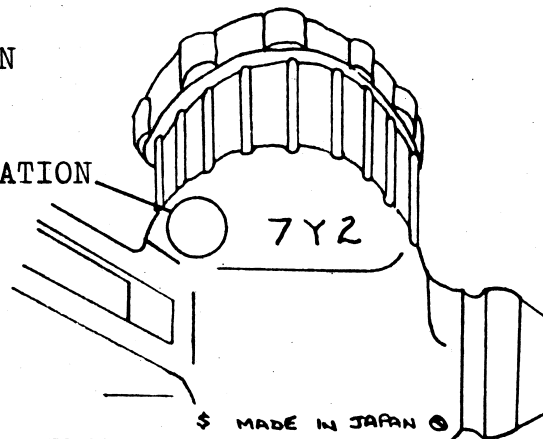
Although two different master cylinder specifications are provided for these two types, the appearance of these master cylinders are identical possibly causing misssmatching when replacing them with replacement parts.

As the misuse of the master cylinder may bring about poor brake performance or the improper brake lever stroke, careful attention should be paid not only to the part number stamped on the paper tag but also to the identification marking on the cylinder which is:



IDENTIFICATION  
LETTER "D"

NO  
IDENTIFICATION



Piston Diameter: 15.9 mm  
Part No. 59600-31040

For GT750K

Piston Diameter: 14 mm  
Part No. 59600-18840

For GT250K, GT380K, GT550K.

So, please note, an identification letter "D" is press stamped on the cylinder for the double disc type and no identification marking for the single disc type. Disregard any letters cast into the cylinder as they do not apply in this case.

RADCO SALES LTD.,  
Technical Service Section.