



SERVICE BULLETIN

Bulletin No. MC75-1
Date February 14, 1975
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SUBJECT: **MODIFIED R.H. CRANKSHAFT OIL SEAL**
Affected Models: **GT750**
Effective Engine No.: **GT750-54214**
Reference:

Read & Initial

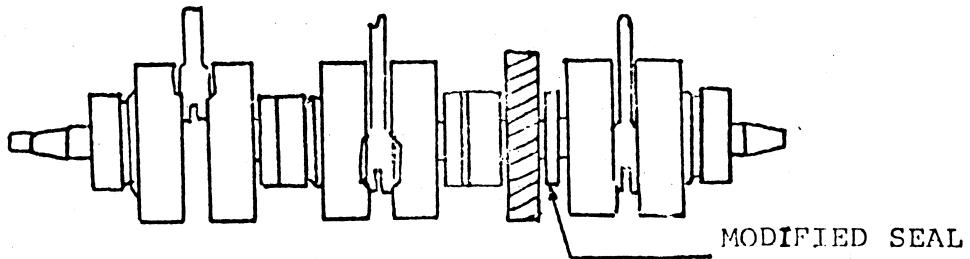
Manager
Parts
Service

NOTICE:

We have received occasional reports of GT750's smoking excessively from the right exhaust pipe.

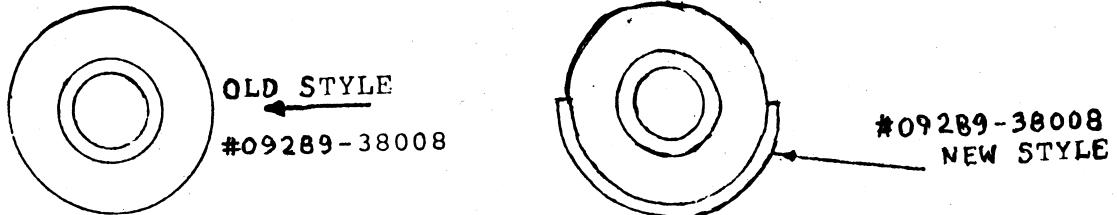
CAUSE:

The excessive smoking was attributed to the right inboard crankshaft oil seal becoming displaced, allowing transmission oil to pass into the right cylinders crankcase.



MODIFICATIONS:

To provide a more positive method of positioning the right inboard oil seal, a metal flange has been added to the seal.



The new style seal's flange eliminates the old style seal's positioning "C"-ring (Part No. 09390-78003). The flange of the oil seal should be placed in the "C"-ring's crankcase groove when positioning the crankshaft assembly in the lower crankcase half. Only the new style oil seal (09289-38008) will be supplied from the parts department.

SUZUKI CANADA LIMITED.


E. Akiyama,

Service Manager.