



SERVICE BULLETIN

RADCO SALES LTD. — TECHNICAL SERVICE

SUBJECT: EXHAUST STUD BREAKAGE

Affected Models: GT380

Effective Engine No.: GT380K

Reference:

Bulletin No. 110

Date Dec 10, 1972

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MODIFICATION:

Numerous reports of the exhaust studs breaking on the subject models have been received. Various factors, such as over-torqueing, excessive clearance between the flange and cylinder etc., have been diagnosed.

Since these types of influences will still be present, the material of the studs has been changed.

PARTS:

The part number for the new chrome-molybdenum studs is 09108-08038. However, since the old carbon steel stud, part number 01421-08308, is one of various general bolts used for other models, it will still be available from our Parts Department.

TECHNICAL SERVICE SECTION.

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